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RBW6705G03131-3G-1

Job Sheet 198733



DAS
21
9-89

Part No: RBW6705G03131-3G-1

Job Qty: 4 pcs

Part Name: Locking Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G03131-3G Rev 1 IPP Rev. A 19.08.01 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S205018



Part: RBW6705G03131-3G-1

Job No: 198733

Serial No/Batch: S205018

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 08/13/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	4 pcs	8/23/19	1.00	1.00		NV5000 - 1		ALA
							NV5000 - 2		
120	QC 8	4 pcs	8/23/19	0.00	0.00		QC 8 - 12		B.A 19-08-15
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	4 pcs	8/23/19	0.00	0.00		Packaging 3 - 1 - B4B		GA085 MAD
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - SA	4 pcs	8/23/19	0.00	0.00		QC 21 - SA - 21		AUG 19 2019 70 9-89
							QC 21 - SA - 70		
Part Op 100 - 1-Machine as per folio FC 919 FOLIO REV: AA DWG REV: 1 2-Debur Descriptions: 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release									

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
8739k93	White Delrin Acetal Resin Bar 1-1/2 " Thick, 1-1/2" Wide	1.0640 ft (.266 ea)	100-NV5000 - 1	5203747

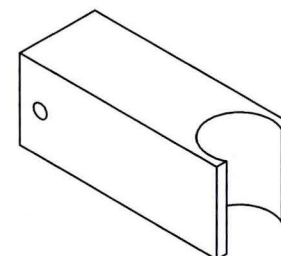
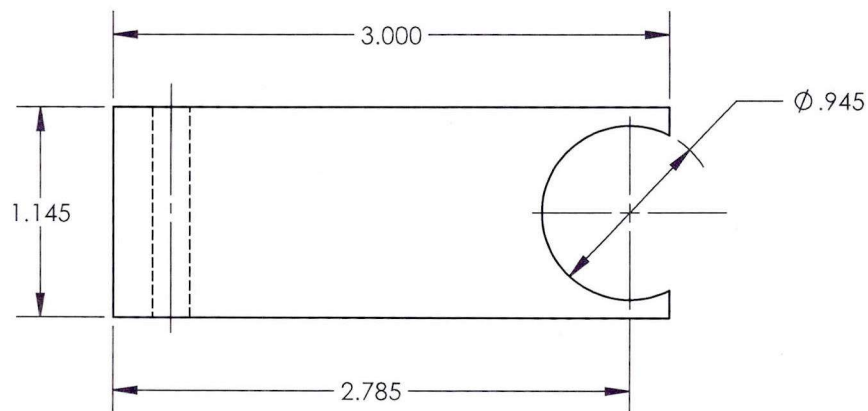
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	8739k93	1	0	0

Part Specifications	
Specifications could not be found.	

~~1987~~

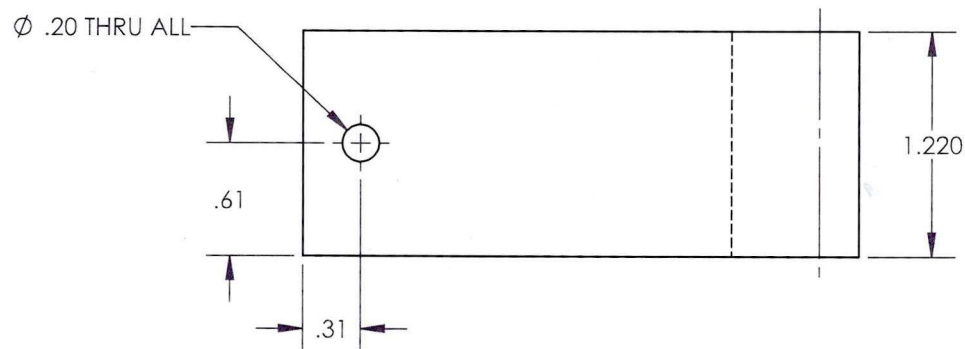
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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT

158707
198733
MW
19-08-01



(-1)

LOCKING TOOL

DART AEROSPACE	
TITLE LOCKING TOOL M/R DAMPER	
DWG NO. RBW6705G03131-3G-1	REV 1
MAT'L WHITE DELRIN	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	DATE 3/26/2010
USED ON MODEL AGUSTA AW139	
SHEET 2 OF 2	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					